



### **TECHNICAL DATA SHEET**

#### **GMUND COLORS**

## MATT | 100 g/m<sup>2</sup>

Grammage ISO 536, g/m<sup>2</sup>: 95 - 103

Caliper ISO 534,  $\mu$ m: 150  $\pm$  25

Bulk ISO 534, cm<sup>3</sup>/g:  $1.50 \pm 0.15$ 

Ash DIN 54370, %: > 3

Tensil Index ISO 1924-2:

mean value, length and cross, m: ≥ 4000

length, m:  $\geq 5000$ 

cross, m: ≥ 3000

Tear Index, Elmendorf method ISO 1974:

mean value, length and cross, mN: ≥ 500

Dennison-Waxtest US D2482-66T: ≥ 14

Water Absorption ISO 535:

Cobb 60,  $g/m^2$ : 35 ± 10

pH-Value DIN 53124:  $\geq 7.5$ 

Writing with ink DIN 53126: writable

September 10, 2024 RR/ST substitutes August 2023



### **TECHNICAL DATA SHEET**

#### **GMUND COLORS**

## MATT | 120 g/m<sup>2</sup>

Grammage ISO 536, g/m<sup>2</sup>: 112 - 128

Caliper ISO 534,  $\mu$ m: 175  $\pm$  20

Bulk ISO 534, cm<sup>3</sup>/g:  $1.45 \pm 0.1$ 

Ash DIN 54370, %: > 3

Tensil Index ISO 1924-2:

mean value, length and cross, m: ≥ 4000

length, m:  $\geq 5000$ 

cross, m: ≥ 3000

Tear Index, Elmendorf method ISO 1974:

mean value, length and cross, mN: ≥ 700

Dennison-Waxtest US D2482-66T: ≥ 14

Water Absorption ISO 535:

Cobb 60,  $g/m^2$ : 35 ± 10

pH-Value DIN 53124:  $\geq 7.5$ 

Writing with ink DIN 53126: writable



### **TECHNICAL DATA SHEET**

#### **GMUND COLORS**

## MATT | 135 g/m<sup>2</sup>

Grammage ISO 536, g/m<sup>2</sup>: 126 - 144

Caliper ISO 534,  $\mu$ m: 195  $\pm$  20

Bulk ISO 534, cm<sup>3</sup>/g:  $1.45 \pm 0.1$ 

Ash DIN 54370, %: > 3

Tensil Index ISO 1924-2:

mean value, length and cross, m: ≥ 4000

length, m:  $\geq 5000$ 

cross, m: ≥ 3000

Tear Index, Elmendorf method ISO 1974:

mean value, length and cross, mN: ≥ 700

Dennison-Waxtest US D2482-66T: ≥ 14

Water Absorption ISO 535:

Cobb 60,  $g/m^2$ : 35 ± 10

pH-Value DIN 53124:  $\geq 7.5$ 

Writing with ink DIN 53126: writable



### **TECHNICAL DATA SHEET**

#### **GMUND COLORS**

## MATT | 200 g/m<sup>2</sup>

Grammage ISO 536, g/m<sup>2</sup>: 186 - 214

Caliper ISO 534,  $\mu$ m: 290  $\pm$  25

Bulk ISO 534, cm<sup>3</sup>/g:  $1.45 \pm 0.1$ 

Ash DIN 54370, %: > 3

Tensil Index ISO 1924-2:

mean value, length and cross, m: ≥ 3400

length, m:  $\geq 4400$ 

cross, m: ≥ 2400

Tear Index, Elmendorf method ISO 1974:

mean value, length and cross, mN: ≥ 1000

Dennison-Waxtest US D2482-66T: ≥ 14

Water Absorption ISO 535:

Cobb 60,  $g/m^2$ : 35 ± 10

pH-Value DIN 53124:  $\geq 7.5$ 

Writing with ink DIN 53126: writable

August 01, 2023 RR substitutes August 2023



### **TECHNICAL DATA SHEET**

#### **GMUND COLORS**

## MATT | 240 g/m<sup>2</sup>

Grammage ISO 536, g/m<sup>2</sup>: 223 - 257

Caliper ISO 534,  $\mu$ m: 345  $\pm$  20

Bulk ISO 534, cm<sup>3</sup>/g:  $1.45 \pm 0.1$ 

Ash DIN 54370, %: > 3

Tensil Index ISO 1924-2:

mean value, length and cross, m: ≥ 3000

length, m:  $\geq 4000$ 

cross, m: ≥ 2000

Tear Index, Elmendorf method ISO 1974:

mean value, length and cross, mN: ≥ 1200

Dennison-Waxtest US D2482-66T: ≥ 14

Water Absorption ISO 535:

Cobb 60,  $g/m^2$ : 35 ± 10

pH-Value DIN 53124:  $\geq 7.5$ 

Writing with ink DIN 53126: writable



### **TECHNICAL DATA SHEET**

#### **GMUND COLORS**

## MATT | 300 g/m<sup>2</sup>

Grammage ISO 536, g/m<sup>2</sup>: 279 - 321

Caliper ISO 534,  $\mu$ m: 440  $\pm$  25

Bulk ISO 534, cm<sup>3</sup>/g:  $1.5 \pm 0.1$ 

Ash DIN 54370, %: > 3

Tensil Index ISO 1924-2:

mean value, length and cross, m: ≥ 2800

length, m: ≥ 3600

cross, m: ≥ 2000

Tear Index, Elmendorf method ISO 1974:

mean value, length and cross, mN: ≥ 1800

Dennison-Waxtest US D2482-66T: ≥ 14

Water Absorption ISO 535:

Cobb 60,  $g/m^2$ : 35 ± 10

pH-Value DIN 53124:  $\geq 7.5$ 

Writing with ink DIN 53126: writable



### **TECHNICAL DATA SHEET**

#### **GMUND COLORS**

## MATT | 350 g/m<sup>2</sup>

Grammage ISO 536, g/m<sup>2</sup>: 325 - 375

Caliper ISO 534,  $\mu$ m: 530  $\pm$  30

Bulk ISO 534, cm<sup>3</sup>/g:  $1.5 \pm 0.2$ 

Ash DIN 54370, %: > 3

Tensil Index ISO 1924-2:

mean value, length and cross, m: ≥ 2800

length, m: ≥ 3300

cross, m: ≥ 2300

Tear Index, Elmendorf method ISO 1974:

mean value, length and cross, mN: ≥ 2500

Dennison-Waxtest US D2482-66T: ≥ 14

Water Absorption ISO 535:

Cobb 60,  $g/m^2$ : 35 ± 10

pH-Value DIN 53124:  $\geq 7.5$ 

Writing with ink DIN 53126: writable



### **TECHNICAL DATA SHEET**

#### **GMUND COLORS**

## MATT | 400 g/m<sup>2</sup>

Grammage ISO 536, g/m<sup>2</sup>: 372 - 428

Caliper ISO 534,  $\mu$ m: 580  $\pm$  30

Bulk ISO 534, cm<sup>3</sup>/g:  $1.5 \pm 0.1$ 

Ash DIN 54370, %: > 3

Tensil Index ISO 1924-2:

mean value, length and cross, m:  $\geq$  3000

length, m: ≥ 3500

cross, m: ≥ 2500

Tear Index, Elmendorf method ISO 1974:

mean value, length and cross, mN: ≥ 2500

Dennison-Waxtest US D2482-66T: ≥ 12

Water Absorption ISO 535:

Cobb 60,  $g/m^2$ : 35 ± 10

pH-Value DIN 53124:  $\geq 7.5$ 

Writing with ink DIN 53126: writable





### **TECHNICAL DATA SHEET**

#### **GMUND COLORS**

Test of the light-fastness of the color under a xenon arc lamp

#### Heraeus, Suntest CPS

Evaluation according to the blue scale (wool scale) | DIN EN ISO 105-B02

PAPER		PAPER		PAPER	
01	5	32	3 - 4	62	3 - 4
03	4	34	5	63	3 - 4
04	3 - 4	35	3 - 4	71	4
06	2 - 3	36	2 - 3	72	6
07	6	37	5	84	4 - 5
10	6	38	3	85	3
11	4 - 5	44	6	86	3
12	3	45	4	87	5 - 6
14	4	46	4 - 5	88	3 - 4
16	5 - 6	49	6 - 7	89	4
21	6	50	4 - 5	90	3
23	6 - 7	54	2 - 3	91	5
25	4 - 5	55	3	92	3
27	5 - 6	57	6 - 7	93	6
28	2 - 3	59	4	94	2
31	3	60	5	99	4